

Technical Data Sheet: Aluminum Drain Inserts

IB Pre-Flashed U-Flow Roof Drains Description: The one-piece spun aluminum body has a factory applied Plastisol deck flange and a welded IB Roof Systems Single-Ply Membrane target sheet, that can be hot air welded directly to the new IB Roof Systems finished surface. The drain flange has a depressed sump area to facilitate the easy drainage of all water from the roof surface. The drain is equipped with a heavy duty cast aluminum strainer dome that interlocks into the drain body and provides compression, strength, and durability. IB Pre-Flashed U-Flow Roof Drains incorporates the patented technology of the U-Flow Seal, providing a mechanical watertight connection between the IB Pre-Flashed U-Flow Roof Drains and the drain line.

Sizes: 3", 4", 5", and 6"

Available Colors: Available in all IB membrane and DeckShield colors.

IB Clad Retro Fit Drain Description: Designed as a retrofit drain option for installation into various sized existing leader pipes. The one-piece spun aluminum body has a factory applied Plastisol deck flange and a welded IB Roof Systems Single-Ply Membrane target sheet, that can be hot air welded directly to the new IB Roof Systems finished surface. The IB Clad Retro Fit Drain features two rubber o-rings to make a watertight seal between the IB Clad Retro Fit Drain and the drain line. The IB Retro Fit Drain is equipped with a heavy duty cast aluminum strainer dome that interlocks into the drain body and provides compression, strength, and durability.

Sizes: 2"

Available Colors: Available in all IB membrane and DeckShield colors.

Installation Instructions: The IB U-Flow and Retro Fit Drains are designed to replace existing drains in reroofing applications. Installed from the roof surface, The IB Clad Retro Fit Drain are engineered to be installed without removing the existing plumbing or fixture while providing a watertight connection to the roof system and the existing plumbing.

U-Flow / Overflow / Retro Fit Drain Advantages:

- One-piece seamless body manufactured from 0.125", 11 ga. spun aluminum
- Extra large 17 1/2", **factory applied Plastisol coated flange
- Factory welded reinforced IB Single-Ply membrane
- Sump area design, prevents water obstruction
- Flange has welded metal clips for dome attachment
- 12" long drain stem
- Simple and easy to install
- Available as an overflow

Packaging: Individually boxed (18" x 19" x 16").

U-Flow Drain Insert



U-Flow Overflow Insert



U-Flow Drain Physical Data

Cat. No.	Size	Pack	Weight
3" U-Flow Drain	3"	Each	27 lbs.
4" U-Flow Drain	4"	Each	27 lbs.
5" U-Flow Drain	5"	Each	27 lbs.
6" U-Flow Drain	6"	Each	27 lbs.

Retro Fit Drain Physical Data

Cat. No.	Size	Pack	Weight
2" Retro Fit Drain	2"	Each	27 lbs.

Retro Fit Drain Not Shown